

## Top Tank Installation Instructions

- Our top tanks are designed to fit our 400 and 500 Lakestate Mfg tanks exclusively.
- Decide if you want the bung on the front or back (most get placed on the back). You need to cut your own hole for the bung dependent on placement.
- Place the top tank on top of existing tank and center it on the tank.
- Place the weld on part to the hoop about a ½" below the top tank edge and tack weld it on the hoop. (*see page 2*)
- Weld the top tank hoop support onto hoops. ***We recommend removing the hoops from your existing tanks.*** Sometimes this can be difficult on older hoops as bolts rust and will twist off, so be careful.
- Tighten your existing tank back down before tightening your top tank.
- Call us if you need a new hoop.

